

Page 3, line 17, change "the" to --any--;

Page 3, line 18, change "the" to --each--, after "length" insert --of web--, and after "or" insert --between--;

Page 3, line 19, change "product" to --products made from the repeat length of web--;

Page 3, line 21, after "the" insert --prior art--;

Page 3, line 22, change "edge" to --edges--, and change "product" to --successive

b1 products and may actually engage the leading ends of some of the printed products--.

Page 5, line 29, after "cutter" insert --that create the trailing edges of successive printed

b2 products severed from each repeat length of web--;

Page 5, line 35, change "strip" to --strips--.

Page 7, line 19, after "gap" insert --and any bleed trim--;

Page 7, line 25, before "knife" insert --trailing edge--;

Page 7, line 26, after "of" insert --the corresponding severed--;

Page 7, line 27, delete "which has first entered" and insert --as it enters-- therefor.

Page 11, line 10, delete "are rotatable in timed relation to the anvil cylinder 16 and";

Page 11, line 12, after "cylinder" (second usage) insert --in a known manner--; (THESE AMENDMENTS TO LINES 10 AND 12 OF PAGE 11 WERE ERRONEOUSLY INDICATED AS BEING MADE TO PAGE 10, LINES 10 AND 12, IN APPLICANTS' PRELIMINARY AMENDMENT FILED 9/25/98.)

Page 11, line 24, after "well" add --as--.

*not necessary*  
all  
~~Page 12, line 9, before "roller" delete "drive";~~

Page 12, lines 10, 23, 24 and 31, change "belt" to --belts--;

Page 12, line 34, change "enable" to --enables--.

Page 13, line 4, change "belt" to --belts--;

Page 13, line 27, change "surface" to --surfaces--;

Page 13, line 28, change "reach" to --reaches--.

Page 16, line 34, change "facilitate" to --facilitating--.

Page 17, line 4, change "FIG. 10" to --FIG. 9--;

Page 17, line 24, change "angularly" to --angular circumferential--;

Page 17, line 26, delete "each".

Page 18, insert the following paragraphs after line 9 and before the paragraph beginning on line 10:

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--Having thus described various features of the present invention, it will be appreciated that by providing for selective positioning of the depressor or kicker members 106 about the periphery of each depressor or kicker wheel 100, alternatively termed knockdown wheels, so that the depressor members correspond in number and angular circumferential positions to the knife or cutter blades on the rotary cutter 14 that create the trailing edges of the sheet products severed from each repeat length of web, and by rotating the depressor wheels in predetermined phase relation to the rotary cutter, each depressor or kicker member will engage and depress the trailing end of a sheet product severed by the corresponding angularly positioned knife blade on the rotary cutter irrespective of irregular spacing of the sheet products between the leading and trailing ends of each repeat length of web. This leads to consistent points of contact between the depressor members 106 with the irregularly spaced sheet products relative to their trailing edges, such as represented by the solid dots 140 on the sheet products 26a-e and 26'a,b in FIG. 9, whether or not non-image waste strips are removed from between successive sheet products in addition to removal of a blanket gap 30 from the leading or trailing end of each repeat length of web.